

For Sale by Online Auction

On behalf of the Liquidator of EMR Brackley Limited and Various Finance Companies

CNC Machining Centres, Conventional Machinery and Gear Cutting Machinery

Lots to include:

CNC Machinery

2017 Haas model ST15 CNC lathe
2016 Haas model VF-4SS vertical machining centre
2 – 2015 Haas model VF-2SS vertical machining centres
2011 Dahlih model MCV-720 vertical machining centre
2009 Dahlih model DL-MCV1020BA vertical machining centre
2002 Bridgeport model VMC1000XP Mouldmaster vertical machining centre
2002 Bridgeport model VMC1000 XP3 vertical machining centre
2002 Bridgeport model VMC 800X vertical machining centre
2001 Takisawa model EX308 CNC slant bed lathe
1998 Cincinnati model Dart vertical machining centre

Conventional Machinery

2016 Colchester Student 2500 lathe
Jones & Shipman model 1300 universal grinder
Jones & Shipman model 540P surface grinder
2003 Prosaw model BS-250HAS horizontal bandsaw
2 – Myford cylindrical grinders
Webster & Bennett TPM 14 vertical borer
2 – Colchester lathes
Various drills, lathes, linishers and grinders

Gear Cutting Machinery
WE Sykes gear shaper
3 – Maxicut gear shapers
Pfauter gear hobber
6 various Mikron gear hobbers
Dowding & Doll gear hobber

<u>General</u>

Baty R14 profile projector IMS co-ordinate measuring machine Toyota Electric fork lift truck 2011 Airko model 22SC compressor

Location: EMR Brackley Limited, Unit 16 County Road, Buckingham Road Industrial Estate,

Brackley, NN13 7AX **Viewing days:** 9am – 4pm Monday 19th March 2018 and Tuesday 20th March 2018

Online auction opens: 10am Monday 19th March 2018 Lots start to close from: 10am Thursday 22nd March 2018



Schedule of Assets

(Online Auction Catalogue Available Shortly)

ltem	Qty	
		Plant and Machinery
		Workshop
1	1	Marlco bench top hand Press
2	1	Tool Trolley
3	1	Jones & shipman model 1300 universal Grinder Serial no. B091975 Together with extraction
4	1	Myford cylindrical Grinder Serial no. 5119171
5	1	Jones & Shipman model 540P surface Grinder Serial no. B097095
6	1	Cincinnati type PE Drill Serial no. 1590
7	1	4" belt Linisher
8	1	Meddings bench top Drill
9	1	Cincinnati model VMC-750 vertical machining centre Serial no. 7043-A00-KK1441 (as is)
10	1	Cincinnati model Dart vertical machining centre Serial no. 7053-A00-RA-0145 Year 1998
11	1	Mobile tipping Skip
12	1	Shizuoka Milling machine
13	1	Supermax model YCM -16VS turret Milling machine Serial no. 9032 2806 Year 1989
14	1	Prosaw model BS-250HAS horizontal Bandsaw Serial no. 031111 Year 2003
15	1	Cabinet mounted bench Drill
16	1	Thomas 350 chop Saw
17	1	Elliott Speedax 20" vertical Bandsaw Serial no. 040256/108 With blade welder
18	1	Cantilever stock Rack
19	1	Slingsby battery powered lift Arm
20	1	Maxicut 3A gear Shaper
21	2	Maxicut No. 2A gear Shapers
22	1	WE Sykes shaper gear machine
23	1	Dowding Hobber gear machine
24	1	Original Pfauter Helical gear Hobber machine
25	1	Mikron 106.01 gear Hobbing machine



Wanderer gap bed Lathe together with gear cutting attachment Mikron 132.02 gear Hobbing machine Mikron 102.04 gear Hobbing machine Mikron 102.03 gear Hobbing machine Mikron 102.05 gear Hobbing machine Mikron 102.04 gear Hobbing machine Mikron 102.04 gear Hobbing machine Jones & Shipman adapted Grinder together with extraction Compact manual hydraulic Press Jetair shot blast Cabinet Double ended bench Grinder Xnexus NXM300 Welder Xnexus NXM300 Welder Pallet Truck methods at the compact manual by trolley methods at
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41 1 Dip Tank
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10 1 10
42 1 PDL dry Oven
43 1 Clare electrical testing station
44 1 Bench top Linisher
45 1 Double ended bench Grinder
46 1 Meddings bench Drill
47 1 Workbenches with vices
48 1 A Frame Gantry together with Yale chain hoist
49 1 Webster & Bennett TPM 14 vertical Borer
50 3 Double ended bench Grinders
51 1 Myford cylindrical Grinder
52 1 Karcher Professional HDS 7/10-4M pressure Washer
53 1 Ward capstan Lathe
54 1 Colchester gap bed Lathe Serial no. 6/0008/21840DD
55 1 Dashin Champion gap bed Lathe
56 1 Colchester Lathe Serial no. MC0516
57 1 Toyota electric fork lift Truck
58 1 1000kg electric chain hoist on fixed gantry
Sundry loose items throughout to include: Tool benches Racking Hand tools Trolleys Lifting equipment Measurement equipment Ladders Tool cabinets



		CHARTE
		Side Room
60	1	Stankai 60 hydraulia Praca
60	•	Stenkoj 60 hydraulic Press
61	1	Bench top part Deburrer and Tumbler
62	1	Treadle operated Guillotine
63	1	Airko model Solution 22SC receiver mounted air Compressor Serial no. F1114217/S0017240 Year 2011
64	1	HPL plus air Drier
		First Floor
		<u>First Floor</u>
65	1	Whitelegg model GB-27 wire Winder Serial no. J-5/N-30
66	1	Racking
67	1	Benches
	1	
68	•	Lin Bin parts Rack
69	1	Petrol Generator
		Side Room 2
		Det. D44 medile Decisetes with Overdreek and 2000
70	1	Baty R14 profile Projector with Quadracheck – 2000 readout
71	1	IMS CMM together with all associated equipment and Renishaw probe
72	1	Cabinets to include inspection and measurement gauges
73	1	Midland Metrology granite surface inspection Table with height gauge
		First Floor
		Workshop
74	1	Swing arm electric Hoist
75	1	SIP bench Drill
76	1	Manual Press
77	1	Racking
78	1	Vice



		Offices
		First and Second Floor
		Office furniture and equipment to include:
		Reception chair and table
		Meeting table and chairs Projector screen
79	1	Tower personal computer with monitor, keyboard and
	-	mouse
		Domestic appliances
		Server personal computer
		Vacuum cleaner
		Vacuum cleaner



		Subject to Hire Purchase
80	1	Bridgeport model VMC 800X vertical machining centre Serial no. 950461 Year 2002 With Heidenhain control and 4 th axis
81	1	Haas model VF-2SS vertical machining centre Serial no. 1126348 Year 2015 Together with 4 th axis
82	1	Bridgeport model VMC1000XP Mouldmaster vertical machining centre Serial no. 950555 Year 2002 Together with Heidenhain control
83	1	Takisawa model EX308 slant bed CNC Lathe Serial no. CBO1E80480 Year 2001 With Fanuc Series 21i-T control
84	1	Haas model VF-4SS vertical machining centre Serial no. 1132595 Year 2016
85	1	Colchester Student 2500 gap bed Lathe Serial no. 308605 Year 2016
86	1	Cincinnati model Arrow 500 vertical machining centre Serial no. 7042-A00-RD-1066 Year 1996 (As is)
87	1	Cincinnati model Arrow 500 vertical machining centre Serial no. 7042-A0A-RM-1327 Year 1997 (As is)
88	1	Haas model VF.2SS vertical machining centre Serial no. 1125095 Year 2015
89	1	Bridgeport model VMC 1000 30 vertical machining centre Serial no. 823169 Year 2002
90	1	Dahlih model MCV-720 vertical machining centre Serial no. 3001023338 Year 2011 Together with Fanuc Series Oi-MD
91	1	Dahlih model DL-MCV1020BA vertical machining centre Serial no. 3001033108/8000RPM Year 2009
92	1	Haas model ST15 CNC slant bed Lathe Serial no. 3109162 Year 2017 Together with 4 th axis























